

# DATS Loudspeaker Parameter Measurement Overview and Impedance Accuracy Evaluation

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#### Small-Signal Loudspeaker Parameters:

The so called "small-signal" parameters characterize the resonance of a speaker in normal operation. Like many other electronic devices, loudspeakers have an input signal range where they work normally. Above that range is some threshold above which the speaker exhibits misbehavior such as increasing distortion, reduced output, or even catastrophic failure. The signal range where the speaker operates normally is called the "linear region," versus the "non-linear region" where distortion rises rapidly. The small-signal region is that region between the noise floor and the point where the system is no longer linear. This is the signal range where a loudspeaker's small-signal parameters are measured. Small-signal testing is usually performed at the lowest signal level where there is adequate signal-to-noise ratio. See Figure 1 for a comparison of small-signal and large-signal ranges of operation.

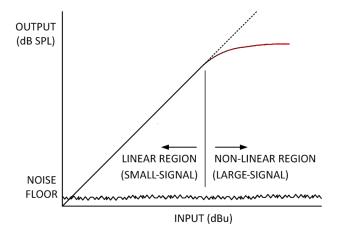


Figure 1: Small-signal versus large signal operating ranges

DATS calculates a loudspeaker transducer's small-signal parameters from its impedance measurement, using techniques established by Thiele<sup>1</sup> and Small<sup>2</sup> themselves. In addition to the small-signal parameters DATS measures directly, it also calculates various other parameters.

The small-signal parameters of a loudspeaker are<sup>1</sup>:

$f_S$	The free air resonance
$Q_{ES}$	The electrical Q
$Q_{MS}$	The mechanical Q
$Q_{TS}$	The total Q
$S_D$	The piston area
$V_{AS}$	The equivalent volume of the suspension
$R_{\rm E}$	The DC resistance of the voice coil

In contrast to the small-signal parameters, the large-signal parameters are intended to characterize the driver's performance limitations as it becomes non-linear. Large-signal parameters are usually best left to the manufacturer to measure, as they may require disassembly or destructive testing. The large-signal parameters include:

 $\begin{array}{ll} P_{E(MAX)} & \text{The thermally limited input power} \\ X_{MAX} & \text{The maximum linear excursion} \\ X_{MECH} & \text{The mechanical excursion limit} \\ VD & \text{The maximum displacement volume} \end{array}$ 

There seems to be a bit of confusion in some DIY speaker circles about what signal level is appropriate for measuring small-signal parameters, so let's look at this question more closely. In his groundbreaking paper titled "Loudspeakers in Vented Boxes," Neville Thiele<sup>1</sup> discusses the test signal level and states:

"The value is not of great importance, but a standard test figure is 1 volt."

In his excellent book titled "Testing Loudspeakers," Joe D'Appolito<sup>3</sup> writes:

"The T/S parameters are "small signal" parameters. It is important ...to keep drive levels as low as your instrumentation will allow while still providing reliable results."

So there is no reason to measure Thiele/Small parameters at any particular level, as long as the measurement is not contaminated with noise and is well below the large-signal threshold. DATS allows the user to set the level of the test signal sweep anywhere in the range from +5 dBu (2 volts peak) to -10 dBu (0.35 V peak) within the software. This constitutes the small-signal range for the vast majority of speakers, but note that some micro-speakers could be pushed into the non-linear region at DATS maximum output level.

The objection is heard occasionally that  $f_S$  can change with drive level, so it would seem that the parameters should be measured at higher power levels. It is easy to demonstrate—in the case of well-designed transducers that are operating normally (i.e., not damaged)—that the  $f_S$  of a driver does not change significantly over a very wide range of operation. In fact, a shifting in  $f_S$  at high drive levels would indicate the onset of nonlinearity and would not constitute a valid small-signal measurement. At the other extreme, a shift in  $f_S$  at low drive levels is an indication that a driver has mechanical obstructions such as debris in the magnetic gap. This behavior is the basis for the DATS rub and buzz test. For example, Figure 2 shows the impedance of a transducer (Dayton Audio RS-100) measured at eight different drive levels over a 70 dB range in 10 dB steps. At the lowest drive levels, the resonance vanishes into the noise but the shape (Q) and center frequency ( $f_S$ ) remain unchanged over the 70 dB range of measurement signal level. This is typical behavior for a good driver.

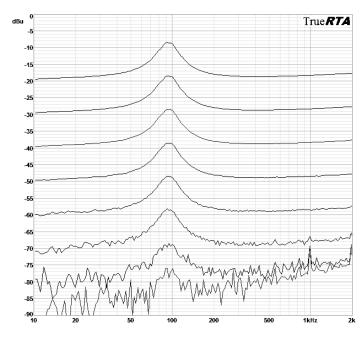


Figure 2: Impedance Response at Progressively Lower Signal Levels for a Properly Functioning Loudspeaker.

In comparison, Figure 3 shows the same test repeated on a different driver with a rubbing voice coil.

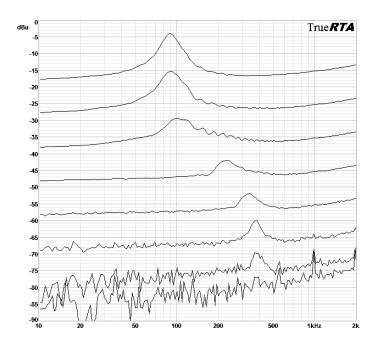


Figure 3: Impedance Response at Progressively Lower Signal Levels for a Defective Loudspeaker.

#### **DATS Accuracy and Precision:**

The Dayton Audio Test System, DATS, sets a high standard for speed, accuracy, and precision in audio impedance testing and loudspeaker parameter measurement. While the unofficial accuracy specification for DATS impedance measurements is +/- 2%, the product actually performs much better than this and is limited primarily by the 1% tolerance of the calibration resistor. Basic accuracy and repeatability (precision) test results for six randomly selected DATS units are given in Appendices A through F. A summary of the results is given in Figure 4 and shows a worst case error of -2.179% at 1 Ohm compared to error under 0.5% at higher frequencies. The error at 1 Ohm may

seem like a high percentage, but never exceeds 0.025 Ohms. From the raw measurement data shown in the appendices it is clear that the repeatability of DATS measurements is excellent, and in some instances the same value is measured for all ten measurements. Frequently the first three digits are constant for all ten measurements, indicating excellent measurement precision.

Unit ID	1000 Ohms	100 Ohms	10 Ohms	1 Ohms
A	032%	+.040%	131%	-2.179% (022 Ω)
В	023%	+.034%	108%	-1.899% (019 Ω)
С	+.132%	329%	482%	-2.142% (021Ω)
D	+.162%	+.146%	+.065%	815% (0081Ω)
Е	+.047%	+.301%	+.284%	083% (0008Ω)
F	032%	015%	299%	-1.604% (016Ω)

Figure 4: Mean measurement error for ten trials at each impedance for each unit.

The six test units performed with accuracy better than +/-1%, except at 1 Ohm, where the highest percentage error was -2.179% for unit A. This may sound high until you realize that the actual error never exceeded 0.025 Ohms. The accuracy specification for these six units (calibrated to +/- 0.1% at 1k Ohms) would be +/- 0.5% or .025 Ohms, whichever is greater. When calibrated with a 1% resistor the accuracy specification would be degraded to +/- 1.5% or .035 Ohms, whichever is greater. Similar testing on capacitors and inductors reveals this same high level of accuracy. Out of the box and uncalibrated, it is normal for DATS units to exhibit a basic accuracy of around +/-5%.

#### References:

- [1] A. N. Thiele, "Loudspeakers in Vented Boxes: Part I and II, Loudspeaker Anthology, vol. 1 (Audio Eng. Society, New York, 1978).
- [2] R.H. Small, "Vented-Box Loudspeaker Systems, Part I: Small-Signal Analysis, "J. Audio Eng. Soc., vol. 21, (June 1973).
- [3] Joseph D'Appolito, "Testing Loudspeakers", published by Audio Amateur Press, 1998.

## **Appendix A: Unit A Evaluation Results**

#### DATS Accuracy and Precision Evaluation

Date: 23-Nov-13

Test Unit ID: A	Calibrated at:	1000 Ohms +/- 0.1%

Known Value	e: 1000	Ohms	0.1 % tolerance	Known Valu	ie: 100	Ohms	0.1 % tolerance
Trial	Measurement	deviation from avg.	% deviation	Trial	Measurement	deviation from avg.	% deviation
1	999.86	0.183	0.018%	1	100.04	0	0.0000%
2	999.8	0.123	0.012%	2	100.04	0	0.0000%
3	999.32	-0.357	-0.036%	3	100.04	0	0.0000%
4	999.82	0.143	0.014%	4	100.04	0	0.0000%
5	999.94	0.263	0.026%	5	100.04	0	0.0000%
6	999.92	0.243	0.024%	6	100.04	0	0.0000%
7	998.31	-1.367	-0.137%	7	100.04	0	0.0000%
8	999.88	0.203	0.020%	8	100.04	0	0.0000%
9	999.97	0.293	0.029%	9	100.04	0	0.0000%
10	999.95	0.273	0.027%	10	100.04	0	0.0000%
	Mean =	999.677			Mean =	100.04	
	Error =	-0.323	-0.032%		Error =	0.04	0.040%
	Std Deviation =	0.5159	0.0516%		Std Deviation =	0.00000	0.0000%
Known Value		Ohms deviation from avg.	0.1 % tolerance % deviation	Known Valu		Ohms deviation from avg.	1 % tolerance % deviation
1	10.009	0.02210	0.22129%	1	0.9781	-0.00011	-0.01125%
2	9.9849	-0.00200	-0.02003%	2	0.9789	0.00069	0.07054%
3	9.984	-0.00290	-0.02904%	3	0.9782	-1E-05	-0.00102%
4	9.9843	-0.00260	-0.02603%	4	0.9789	0.00069	0.07054%
5	9.9845	-0.00240	-0.02403%	5	0.978	-0.00021	-0.02147%
6	9.9847	-0.00220	-0.02203%	6	0.9786	0.00039	0.03987%
7	9.9839	-0.00300	-0.03004%	7	0.9784	0.00019	0.01942%
8	9.9841	-0.00280	-0.02804%	8	0.9783	9E-05	0.00920%
9	9.9851	-0.00180	-0.01802%	9	0.9778	-0.00041	-0.04191%
10	9.9845	-0.00240	-0.02403%	10	0.9769	-0.00131	-0.13392%
	Mean =	9.9869			Mean =	0.97821	
	Error =	-0.0131	-0.131%		Error =	-0.02179	-2.179%
	Std Deviation =	0.00777	0.0778%		Std Deviation =	0.00059	0.0599%

## **Appendix B: Unit B Evaluation Results**

#### DATS Accuracy and Precision Evaluation

Date: 23-Nov-13

Known Valu	ie: 1000	Ohms	0.1 % tolerance	Known Valu	e: 100	Ohms	0.1 % tolerance
Trial	Measurement	deviation from avg.	% deviation	Trial	Measurement	deviation from avg.	% deviation
1	999.87	0.097	0.010%	1	100.03	-0.004	-0.0040%
2	999.8	0.027	0.003%	2	100.04	0.006	0.0060%
3	999.9	0.127	0.013%	3	100.03	-0.004	-0.0040%
4	999.86	0.087	0.009%	4	100.04	0.006	0.0060%
5	999.69	-0.083	-0.008%	5	100.04	0.006	0.0060%
6	999.68	-0.093	-0.009%	6	100.04	0.006	0.0060%
7	999.74	-0.033	-0.003%	7	100.03	-0.004	-0.0040%
8	999.67	-0.103	-0.010%	8	100.03	-0.004	-0.0040%
9	999.8	0.027	0.003%	9	100.03	-0.004	-0.0040%
10	999.72	-0.053	-0.005%	10	100.03	-0.004	-0.0040%
	Mean =	999.773			Mean =	100.034	
	Error =	-0.227	-0.023%		Error =	0.034	0.034%
	Std Deviation =	0.0847	0.0085%		Std Deviation =	0.00516	0.0052%
Known Valu		Ohms deviation from avg.	0.1 % tolerance % deviation	Known Valu		Ohms deviation from avg.	1 % tolerance % deviation
Trial	Measurement	deviation from avg.	% deviation	Trial	Measurement	deviation from avg.	% deviation
Trial	Measurement 9.9895	deviation from avg. 0.00028	% deviation 0.00280%	Trial	Measurement 0.981	deviation from avg. -1E-05	% deviation -0.00102%
Trial 1 2	Measurement 9.9895 9.9889	deviation from avg. 0.00028 -0.00032	% deviation 0.00280% -0.00320%	Trial 1 2	Measurement 0.981 0.9814	deviation from avg. -1E-05 0.00039	% deviation -0.00102% 0.03975%
Trial 1 2 3	Measurement 9.9895 9.9889 9.9892	0.00028 -0.00032 -0.00002	% deviation 0.00280% -0.00320% -0.00020%	Trial  1  2  3	Measurement 0.981 0.9814 0.9809	deviation from avg. -1E-05 0.00039 -0.00011	% deviation -0.00102% 0.03975% -0.01121%
Trial  1 2 3 4	Measurement 9.9895 9.9889 9.9892 9.9893	0.00028 -0.00032 -0.00002 0.00008	% deviation 0.00280% -0.00320% -0.00020% 0.00080%	Trial  1 2 3 4	Measurement 0.981 0.9814 0.9809 0.9804	deviation from avg1E-05 0.00039 -0.00011 -0.00061	% deviation -0.00102% 0.03975% -0.01121% -0.06218%
Trial  1 2 3 4 5	Measurement 9.9895 9.9889 9.9892 9.9893 9.989	deviation from avg.  0.00028 -0.00032 -0.00002 0.00008 -0.00022	% deviation  0.00280% -0.00320% -0.00020% 0.00080% -0.00220%	Trial 1 2 3 4 5	Measurement 0.981 0.9814 0.9809 0.9804 0.9806	-1E-05 0.00039 -0.00011 -0.00061 -0.00041	% deviation -0.00102% 0.03975% -0.01121% -0.06218% -0.04179%
Trial  1 2 3 4 5	Measurement 9.9895 9.9889 9.9892 9.9893 9.989	deviation from avg.  0.00028 -0.00032 -0.00002 0.00008 -0.00022 0.00008	% deviation  0.00280% -0.00320% -0.00020% 0.00080% -0.00220% 0.00080%	Trial  1  2  3  4  5  6	Measurement 0.981 0.9814 0.9809 0.9804 0.9806 0.9814	-1E-05 0.00039 -0.00011 -0.00061 -0.00041 0.00039	% deviation -0.00102% 0.03975% -0.01121% -0.06218% -0.04179% 0.03975%
Trial  1 2 3 4 5 6 7	Measurement 9.9895 9.9889 9.9892 9.9893 9.9893 9.9893 9.9893	deviation from avg.  0.00028 -0.00032 -0.00002 0.00008 -0.00022 0.00008 -0.00022	% deviation  0.00280% -0.00320% -0.00020% 0.00080% -0.00220% 0.00080% -0.00220%	Trial  1  2  3  4  5  6  7	Measurement 0.981 0.9814 0.9809 0.9804 0.9806 0.9814 0.9803	-1E-05 0.00039 -0.00011 -0.00061 -0.00041 0.00039 -0.00071	% deviation -0.00102% 0.03975% -0.01121% -0.06218% -0.04179% 0.03975% -0.07237%
Trial  1 2 3 4 5 6 7	Measurement 9,9895 9,9889 9,9892 9,9893 9,9893 9,9893 9,989	deviation from avg.  0.00028 -0.00032 -0.00002 0.00008 -0.00022 0.00008 -0.00022 -0.00022	% deviation  0.00280% -0.00320% -0.00020% 0.00080% -0.00220% 0.00080% -0.00220% -0.00220%	Trial 1 2 3 4 5 6 7	Measurement 0.981 0.9814 0.9809 0.9804 0.9806 0.9814 0.9803 0.9811	deviation from avg.  -1E-05 0.00039 -0.00011 -0.00061 -0.00041 0.00039 -0.00071 9E-05	% deviation -0.00102% 0.03975% -0.01121% -0.06218% -0.04179% 0.03975% -0.07237% 0.00917%
Trial  1 2 3 4 5 6 7 8 9	Measurement 9,9895 9,9889 9,9892 9,9893 9,9893 9,9899 9,9888 9,9888	deviation from avg.  0.00028 -0.00032 -0.00002 0.00008 -0.00022 0.00008 -0.00022 -0.00022 0.00008	% deviation  0.00280% -0.00320% -0.00020% 0.00080% -0.00220% 0.00080% -0.00220% -0.00420% 0.00080%	Trial  1 2 3 4 5 6 7 8 9	Measurement 0.981 0.9814 0.9809 0.9804 0.9806 0.9814 0.9803 0.9811 0.9808	deviation from avg.  -1E-05 0.00039 -0.00011 -0.00061 -0.00041 0.00039 -0.00071 9E-05 -0.00021	% deviation -0.00102% 0.03975% -0.01121% -0.06218% -0.04179% 0.03975% -0.07237% 0.00917% -0.02141%
Trial  1 2 3 4 5 6 7 8 9	Measurement 9.9895 9.9889 9.9893 9.9893 9.989 9.9888 9.9893 9.9893	deviation from avg.  0.00028 -0.00032 -0.00002 0.00008 -0.00022 0.00008 -0.00022 -0.00042 0.00008 0.00068	% deviation  0.00280% -0.00320% -0.00020% 0.00080% -0.00220% 0.00080% -0.00220% -0.00420% 0.00080%	Trial  1 2 3 4 5 6 7 8 9	Measurement 0.981 0.9814 0.9809 0.9804 0.9806 0.9814 0.9803 0.9811 0.9808 0.9822	deviation from avg.  -1E-05 0.00039 -0.00011 -0.00061 -0.00041 0.00039 -0.00071 9E-05 -0.00021 0.00119	% deviation -0.00102% 0.03975% -0.01121% -0.06218% -0.04179% 0.03975% -0.07237% 0.00917% -0.02141%

#### **Appendix C: Unit C Evaluation Results**

#### DATS Accuracy and Precision Evaluation Date: 23-Nov-13

Test Unit ID: C (flaky unit) Calibrated at: 1000 Ohms +/- 0.1%
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	e: 1000		0.1 % tolerance	Known Valu			0.1 % tolerance
Trial	Measurement	deviation from avg.	% deviation	Trial	Measurement	deviation from avg.	% deviation
1	1000	-1.32	-0.132%	1	99.668	-0.003	-0.0030%
2	1002.7	1.38	0.138%	2	99.673	0.002	0.0020%
3	1001.1	-0.22	-0.022%	3	99.674	0.003	0.0030%
4	1002.5	1.18	0.118%	4	99.672	0.001	0.0010%
5	1000.7	-0.62	-0.062%	5	99.672	0.001	0.0010%
6	1002.5	1.18	0.118%	6	99.669	-0.002	-0.0020%
7	1000.4	-0.92	-0.092%	7	99.673	0.002	0.0020%
8	1000.1	-1.22	-0.122%	8	99.668	-0.003	-0.0030%
9	1002.6	1.28	0.128%	9	99.669	-0.002	-0.0020%
10	1000.6	-0.72	-0.072%	10	99.672	0.001	0.0010%
	Mean =	1001.32			Mean =	99.671	
	Error =	1.32	0.132%		Error =	-0.329	-0.329%
	Std Deviation =	1.1233	0.1122%		Std Deviation =	0.00226	0.0023%
			240/11		_		4.0/ 1.1
Cnown Valu Trial		Ohms ( deviation from avg.	% deviation	Known Valu Trial		Ohms deviation from avg.	1 % tolerance % deviation
1	9,9532	0.00140	0.01407%	1	0.9785	-8E-05	-0.00818%
2	9,9507	-0.00110					
~	5.5507		-0.01105%	)	n 9797		-0.01839%
3	9 9522		-0.01105% 0.00402%	2	0.9784	-0.00018	-0.01839% -0.02861%
3 4	9.9522	0.00040	0.00402%	3	0.9783	-0.00028	-0.02861%
4	9.952	0.00040 0.00020	0.00402% 0.00201%	3 4	0.9783 0.9784	-0.00028 -0.00018	-0.02861% -0.01839%
4 5	9.952 9.9511	0.00040 0.00020 -0.00070	0.00402% 0.00201% -0.00703%	3 4 5	0.9783 0.9784 0.9781	-0.00028 -0.00018 -0.00048	-0.02861% -0.01839% -0.04905%
4 5 6	9.952 9.9511 9.9514	0.00040 0.00020 -0.00070 -0.00040	0.00402% 0.00201% -0.00703% -0.00402%	3 4 5 6	0.9783 0.9784 0.9781 0.9784	-0.00028 -0.00018 -0.00048 -0.00018	-0.02861% -0.01839% -0.04905% -0.01839%
4 5 6 7	9.952 9.9511 9.9514 9.9519	0.00040 0.00020 -0.00070 -0.00040 0.00010	0.00402% 0.00201% -0.00703% -0.00402% 0.00100%	3 4 5 6 7	0.9783 0.9784 0.9781 0.9784 0.9789	-0.00028 -0.00018 -0.00048 -0.00018 0.00032	-0.02861% -0.01839% -0.04905% -0.01839% 0.03270%
4 5 6 7 8	9.952 9.9511 9.9514 9.9519 9.9518	0.00040 0.00020 -0.00070 -0.00040 0.00010 0.00000	0.00402% 0.00201% -0.00703% -0.00402% 0.00100% 0.00000%	3 4 5 6 7 8	0.9783 0.9784 0.9781 0.9784 0.9789 0.9784	-0.00028 -0.00018 -0.00048 -0.00018 0.00032 -0.00018	-0.02861% -0.01839% -0.04905% -0.01839% 0.03270% -0.01839%
4 5 6 7 8 9	9.952 9.9511 9.9514 9.9519 9.9518 9.9519	0.00040 0.00020 -0.00070 -0.00040 0.00010 0.00000 0.00010	0.00402% 0.00201% -0.00703% -0.00402% 0.00100% 0.00000%	3 4 5 6 7 8 9	0.9783 0.9784 0.9781 0.9784 0.9789 0.9784	-0.00028 -0.00018 -0.00048 -0.00018 0.00032 -0.00018	-0.02861% -0.01839% -0.04905% -0.01839% 0.03270% -0.01839% 0.06336%
4 5 6 7 8	9.952 9.9511 9.9514 9.9519 9.9518 9.9519	0.00040 0.00020 -0.00070 -0.00040 0.00010 0.00000 0.00010 0.00000	0.00402% 0.00201% -0.00703% -0.00402% 0.00100% 0.00000%	3 4 5 6 7 8	0.9783 0.9784 0.9781 0.9784 0.9789 0.9784 0.9792	-0.00028 -0.00018 -0.00048 -0.00018 0.00032 -0.00018 0.00062	-0.02861% -0.01839% -0.04905% -0.01839% 0.03270% -0.01839%
4 5 6 7 8 9	9.952 9.9511 9.9514 9.9519 9.9518 9.9519	0.00040 0.00020 -0.00070 -0.00040 0.00010 0.00000 0.00010 0.00000	0.00402% 0.00201% -0.00703% -0.00402% 0.00100% 0.00000%	3 4 5 6 7 8 9	0.9783 0.9784 0.9781 0.9784 0.9789 0.9784	-0.00028 -0.00018 -0.00048 -0.00018 0.00032 -0.00018	-0.02861% -0.01839% -0.04905% -0.01839% 0.03270% -0.01839% 0.06336%

## **Appendix D: Unit D Evaluation Results**

#### DATS Accuracy and Precision Evaluation

Test Unit ID: D Calibrated at: 1000 Ohms +/- 0.1%

Date: 24-Nov-13

Known Valu	ue: 1000	Ohms	0.1 % tolerance	Known Value	2: 100	Ohms	0.1 % tolerance
Trial	Measurement	deviation from avg.	% deviation	Trial	Measurement	deviation from avg.	% deviation
1	1002.1	0.485	0.048%	1	100.15	0.004	0.0040%
2	999.95	-1.665	-0.166%	2	100.15	0.004	0.0040%
3	1002	0.385	0.038%	3	100.15	0.004	0.0040%
4	1001.9	0.285	0.028%	4	100.14	-0.006	-0.0060%
5	1002	0.385	0.038%	5	100.15	0.004	0.0040%
6	1002	0.385	0.038%	6	100.15	0.004	0.0040%
7	1000	-1.615	-0.161%	7	100.15	0.004	0.0040%
8	1002.1	0.485	0.048%	8	100.12	-0.026	-0.0260%
9	1002.1	0.485	0.048%	9	100.15	0.004	0.0040%
10	1002	0.385	0.038%	10	100.15	0.004	0.0040%
	Mean =	1001.615			Mean =	100.146	
	Error =	1.615	0.162%		Error =	0.146	0.146%
	Std Deviation =	0.8667	0.0865%		Std Deviation =	0.00966	0.0096%
Known Val	Measurement	deviation from avg.	0.1 % tolerance % deviation	Known Value	Measurement	deviation from avg.	1 % tolerance % deviation
Trial 1	Measurement 10.007	deviation from avg. 0.00050	% deviation 0.00500%	Trial 1	Measurement 0.9912	deviation from avg. -0.00065	% deviation -0.06553%
Trial 1 2	Measurement 10.007 10.007	deviation from avg. 0.00050 0.00050	% deviation 0.00500% 0.00500%	Trial 1 2	Measurement 0.9912 0.9914	deviation from avg. -0.00065 -0.00045	% deviation -0.06553% -0.04537%
Trial 1 2 3	Measurement 10.007 10.007 10.006	0.00050 0.00050 -0.00050	% deviation 0.00500% 0.00500% -0.00500%	Trial 1 2 3	Measurement 0.9912 0.9914 0.9923	deviation from avg0.00065 -0.00045 0.00045	% deviation -0.06553% -0.04537% 0.04537%
Trial 1 2 3 4	Measurement 10.007 10.007 10.006 10.006	0.00050 0.00050 0.00050 -0.00050 -0.00050	% deviation 0.00500% 0.00500% -0.00500% -0.00500%	Trial  1  2  3  4	Measurement 0.9912 0.9914 0.9923 0.9914	deviation from avg0.00065 -0.00045 0.00045 -0.00045	% deviation -0.06553% -0.04537% 0.04537% -0.04537%
Trial  1  2  3  4  5	Measurement 10.007 10.007 10.006 10.006 10.008	0.00050 0.00050 0.00050 -0.00050 -0.00050 0.00150	% deviation 0.00500% 0.00500% -0.00500% -0.00500% 0.01499%	Trial  1 2 3 4 5	Measurement 0.9912 0.9914 0.9923 0.9914 0.9927	deviation from avg0.00065 -0.00045 0.00045 -0.00045 0.00085	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570%
Trial  1 2 3 4 5	Measurement 10.007 10.007 10.006 10.006 10.008 10.006	0.00050 0.00050 0.00050 -0.00050 -0.00050 0.00150 -0.00050	% deviation 0.00500% 0.00500% -0.00500% -0.00500% 0.01499% -0.00500%	Trial  1 2 3 4 5	Measurement 0.9912 0.9914 0.9923 0.9914 0.9927 0.9924	deviation from avg0.00065 -0.00045 0.00045 -0.00045 0.00085 0.00055	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570% 0.05545%
Trial  1 2 3 4 5 6 7	Measurement 10.007 10.007 10.006 10.006 10.008 10.006 10.006	0.00050 0.00050 0.00050 -0.00050 -0.00050 0.00150 -0.00050	% deviation 0.00500% 0.00500% -0.00500% -0.00500% 0.01499% -0.00500% 0.00500%	Trial  1 2 3 4 5 6 7	Measurement 0.9912 0.9914 0.9923 0.9914 0.9927 0.9924 0.9924	deviation from avg0.00065 -0.00045 0.00045 -0.00045 0.00085 0.00055	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570% 0.05545%
Trial  1 2 3 4 5 6 7	Measurement 10.007 10.007 10.006 10.006 10.008 10.006 10.007 10.007	0.00050 0.00050 0.00050 -0.00050 -0.00050 0.00150 -0.00050 0.00050	% deviation  0.00500%  0.00500%  -0.00500%  -0.00500%  0.01499%  -0.00500%  0.00500%  -0.00500%	Trial  1 2 3 4 5 6 7	Measurement	deviation from avg0.00065 -0.00045 0.00045 -0.00045 0.00085 0.00055 0.00055	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570% 0.05545% 0.05545% 0.03529%
Trial  1 2 3 4 5 6 7 8 9	Measurement 10.007 10.007 10.006 10.006 10.008 10.006 10.007 10.006 10.006	0.00050 0.00050 0.00050 -0.00050 -0.00050 0.00150 -0.00050 -0.00050 -0.00050	% deviation  0.00500%  0.00500%  -0.00500%  -0.00500%  0.01499%  -0.00500%  0.00500%  -0.00500%	Trial  1 2 3 4 5 6 7 8 9	Measurement 0.9912 0.9914 0.9923 0.9914 0.9927 0.9924 0.9922 0.9912	deviation from avg0.00065 -0.00045 -0.00045 -0.00045 0.00085 0.00055 0.00055 -0.00065	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570% 0.05545% 0.05545% 0.03529% -0.06553%
Trial  1 2 3 4 5 6 7	Measurement 10.007 10.007 10.006 10.006 10.008 10.007 10.006 10.006 10.006 10.006	0.00050 0.00050 0.00050 -0.00050 -0.00050 0.00150 -0.00050 -0.00050 -0.00050	% deviation  0.00500%  0.00500%  -0.00500%  -0.00500%  0.01499%  -0.00500%  0.00500%  -0.00500%	Trial  1 2 3 4 5 6 7	Measurement	deviation from avg0.00065 -0.00045 -0.00045 -0.00085 -0.00055 -0.00055 -0.00065 -0.00055	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570% 0.05545% 0.05545% 0.03529%
Trial  1 2 3 4 5 6 7 8 9	Measurement  10.007  10.007  10.006  10.008  10.006  10.007  10.006  10.006  Mean =	0.00050 0.00050 -0.00050 -0.00050 0.00150 -0.00050 0.00050 -0.00050 -0.00050 -0.00050	% deviation 0.00500% 0.00500% -0.00500% -0.00500% 0.01499% -0.00500% 0.00500% -0.00500% -0.00500%	Trial  1 2 3 4 5 6 7 8 9	Measurement	deviation from avg0.00065 -0.00045 -0.00045 -0.00085 -0.00055 -0.00055 -0.00055 -0.00055 -0.00055	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570% 0.05545% 0.05545% -0.06553% -0.05545%
Trial  1 2 3 4 5 6 7 8 9	Measurement 10.007 10.007 10.006 10.006 10.008 10.007 10.006 10.006 10.006 10.006	0.00050 0.00050 0.00050 -0.00050 -0.00050 0.00150 -0.00050 -0.00050 -0.00050	% deviation  0.00500%  0.00500%  -0.00500%  -0.00500%  0.01499%  -0.00500%  0.00500%  -0.00500%	Trial  1 2 3 4 5 6 7 8 9 10	Measurement	deviation from avg0.00065 -0.00045 -0.00045 -0.00085 -0.00055 -0.00055 -0.00065 -0.00055	% deviation -0.06553% -0.04537% 0.04537% -0.04537% 0.08570% 0.05545% 0.05545% 0.03529% -0.06553%

## **Appendix E: Unit E Evaluation Results**

#### DATS Accuracy and Precision Evaluation

Test Unit ID: E Calibrated at: 1000 Ohms +/- 0.1%

Date: 24-Nov-13

Known Valu	ie: 1000	Ohms	0.1 % tolerance	Known Value	2: 100	Ohms	0.1 % tolerance
Trial	Measurement	deviation from avg.	% deviation	Trial	Measurement	deviation from avg.	% deviation
1	1000.3	-0.17	-0.017%	1	100.3	-0.001	-0.0010%
2	1000.4	-0.07	-0.007%	2	100.3	-0.001	-0.0010%
3	1000.5	0.03	0.003%	3	100.3	-0.001	-0.0010%
4	1000.3	-0.17	-0.017%	4	100.3	-0.001	-0.0010%
5	1000.4	-0.07	-0.007%	5	100.3	-0.001	-0.0010%
6	1000.6	0.13	0.013%	6	100.31	0.009	0.0090%
7	1000.5	0.03	0.003%	7	100.3	-0.001	-0.0010%
8	1000.6	0.13	0.013%	8	100.3	-0.001	-0.0010%
9	1000.5	0.03	0.003%	9	100.3	-0.001	-0.0010%
10	1000.6	0.13	0.013%	10	100.3	-0.001	-0.0010%
	Mean =	1000.47	_		Mean =	100.301	
	Error =	0.47	0.047%		Error =	0.301	0.301%
	Std Deviation =	0.1160	0.0116%		Std Deviation =	0.00316	0.0032%
Known Valu	10	Ohms	0.1 % tolerance	Known Value	1	Ohms	1 % tolerance
Trial		deviation from avg.	% deviation	Trial		deviation from avg.	% deviation
1	10.029	0.00060	0.00598%	1	0.9984		
2		0.00000	0.00330/0				0.07706%
		0.00040				-0.00077	-0.07706%
	10.028	-0.00040	-0.00399%	2	0.9998	0.00063	0.06305%
3	10.027	-0.00140	-0.00399% -0.01396%	2	0.9998 0.9992	0.00063 3E-05	0.06305% 0.00300%
3 4	10.027 10.029	-0.00140 0.00060	-0.00399% -0.01396% 0.00598%	2 3 4	0.9998 0.9992 0.9994	0.00063 3E-05 0.00023	0.06305% 0.00300% 0.02302%
3 4 5	10.027 10.029 10.028	-0.00140 0.00060 -0.00040	-0.00399% -0.01396% 0.00598% -0.00399%	2 3 4 5	0.9998 0.9992 0.9994 0.999	0.00063 3E-05 0.00023 -0.00017	0.06305% 0.00300% 0.02302% -0.01701%
3 4 5 6	10.027 10.029 10.028 10.029	-0.00140 0.00060 -0.00040 0.00060	-0.00399% -0.01396% 0.00598% -0.00399% 0.00598%	2 3 4 5	0.9998 0.9992 0.9994 0.999 0.9998	0.00063 3E-05 0.00023 -0.00017 0.00063	0.06305% 0.00300% 0.02302% -0.01701% 0.06305%
3 4 5 6 7	10.027 10.029 10.028 10.029 10.028	-0.00140 0.00060 -0.00040 0.00060 -0.00040	-0.00399% -0.01396% 0.00598% -0.00399% 0.00598% -0.00399%	2 3 4 5 6 7	0.9998 0.9992 0.9994 0.999 0.9998	0.00063 3E-05 0.00023 -0.00017 0.00063 -0.00017	0.06305% 0.00300% 0.02302% -0.01701% 0.06305% -0.01701%
3 4 5 6 7 8	10.027 10.029 10.028 10.029 10.028 10.028	-0.00140 0.00060 -0.00040 0.00060 -0.00040	-0.00399% -0.01396% 0.00598% -0.00399% 0.00598% -0.00399% -0.00399%	2 3 4 5 6 7 8	0.9998 0.9992 0.9994 0.999 0.9998 0.999	0.00063 3E-05 0.00023 -0.00017 0.00063 -0.00017 -0.00047	0.06305% 0.00300% 0.02302% -0.01701% 0.06305% -0.01701% -0.04704%
3 4 5 6 7 8 9	10.027 10.029 10.028 10.029 10.028 10.028 10.029	-0.00140 0.00060 -0.00040 0.00060 -0.00040 0.00060	-0.00399% -0.01396% 0.00598% -0.00399% 0.00598% -0.00399% -0.00399% 0.00598%	2 3 4 5 6 7 8	0.9998 0.9994 0.999 0.999 0.999 0.999 0.9987	0.00063 3E-05 0.00023 -0.00017 0.00063 -0.00017 -0.00047 3E-05	0.06305% 0.00300% 0.02302% -0.01701% 0.06305% -0.01701% -0.04704% 0.00300%
3 4 5 6 7 8	10.027 10.029 10.028 10.029 10.028 10.028 10.029	-0.00140 0.00060 -0.00040 0.00060 -0.00040 -0.00040 0.00060	-0.00399% -0.01396% 0.00598% -0.00399% 0.00598% -0.00399% -0.00399%	2 3 4 5 6 7 8	0.9998 0.9994 0.999 0.9998 0.999 0.9987 0.9992	0.00063 3E-05 0.00023 -0.00017 0.00063 -0.00017 -0.00047 3E-05 3E-05	0.06305% 0.00300% 0.02302% -0.01701% 0.06305% -0.01701% -0.04704%
3 4 5 6 7 8	10.027 10.029 10.028 10.029 10.028 10.029 10.029 Mean =	-0.00140 0.00060 -0.00040 0.00060 -0.00040 -0.00040 0.00060 10.0284	-0.00399% -0.01396% 0.00598% -0.00399% 0.00598% -0.00399% 0.00598%	2 3 4 5 6 7 8	0.9998 0.9994 0.999 0.9998 0.999 0.9987 0.9992 0.9992 Mean =	0.00063 3E-05 0.00023 -0.00017 0.00063 -0.00017 -0.00047 3E-05 3E-05	0.06305% 0.00300% 0.02302% -0.01701% 0.06305% -0.01701% -0.04704% 0.00300%
3 4 5 6 7 8 9	10.027 10.029 10.028 10.029 10.028 10.028 10.029	-0.00140 0.00060 -0.00040 0.00060 -0.00040 -0.00040 0.00060 10.0284	-0.00399% -0.01396% 0.00598% -0.00399% 0.00598% -0.00399% -0.00399% 0.00598%	2 3 4 5 6 7 8	0.9998 0.9994 0.999 0.9998 0.999 0.9987 0.9992	0.00063 3E-05 0.00023 -0.00017 0.00063 -0.00017 -0.00047 3E-05 3E-05	0.06305% 0.00300% 0.02302% -0.01701% 0.06305% -0.01701% -0.04704% 0.00300%

## **Appendix F: Unit F Evaluation Results**

#### DATS Accuracy and Precision Evaluation

Date: 24-Nov-13

Test Unit ID: F	Calibrated at:	1000 Ohms +/- 0.1%
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Known Valu	ue: 1000	Ohms	0.1 % tolerance	Known Valu	ie: 100	Ohms	0.1 % tolerance
Trial	Measurement	deviation from avg.	% deviation	Trial	Measurement	deviation from avg.	% deviation
1	999.81	0.126	0.013%	1	99.849	0.0013	0.0013%
2	999.78	0.096	0.010%	2	99.845	-0.0027	-0.0027%
3	999.82	0.136	0.014%	3	99.849	0.0013	0.0013%
4	999.78	0.096	0.010%	4	99.847	-0.0007	-0.0007%
5	999.51	-0.174	-0.017%	5	99.847	-0.0007	-0.0007%
6	999.68	-0.004	0.000%	6	99.845	-0.0027	-0.0027%
7	999.64	-0.044	-0.004%	7	99.847	-0.0007	-0.0007%
8	999.67	-0.014	-0.001%	8	99.849	0.0013	0.0013%
9	999.69	0.006	0.001%	9	99.846	-0.0017	-0.0017%
10	999.46	-0.224	-0.022%	10	99.853	0.0053	0.0053%
	Mean =	999.684			Mean =	99.8477	
	Error =	-0.316	-0.032%		Error =	-0.1523	-0.152%
	Std Deviation =	0.1227	0.0123%		Std Deviation =	0.00241	0.0024%
Known Valu	Measurement	deviation from avg.	0.1 % tolerance % deviation	Known Valu	Measurement	deviation from avg.	1 % tolerance % deviation
Trial 1	Measurement 9.9695	deviation from avg0.00056	% deviation -0.00562%	Trial	Measurement 0.9841	deviation from avg. 0.00014	% deviation 0.01423%
Trial 1 2	Measurement 9.9695 9.9699	deviation from avg. -0.00056 -0.00016	% deviation -0.00562% -0.00160%	Trial 1 2	Measurement 0.9841 0.9838	deviation from avg. 0.00014 -0.00016	% deviation 0.01423% -0.01626%
Trial 1 2 3	Measurement 9.9695 9.9699 9.9704	deviation from avg0.00056 -0.00016 0.00034	% deviation -0.00562% -0.00160% 0.00341%	Trial 1 2 3	Measurement 0.9841 0.9838 0.9833	deviation from avg. 0.00014 -0.00016 -0.00066	% deviation 0.01423% -0.01626% -0.06708%
Trial 1 2 3 4	Measurement 9.9695 9.9699 9.9704 9.9698	deviation from avg0.00056 -0.00016 0.00034 -0.00026	% deviation -0.00562% -0.00160% 0.00341% -0.00261%	Trial  1 2 3 4	Measurement 0.9841 0.9838 0.9833 0.984	deviation from avg. 0.00014 -0.00016 -0.00066 4E-05	% deviation 0.01423% -0.01626% -0.06708% 0.00407%
Trial 1 2 3 4 5	Measurement 9.9695 9.9699 9.9704 9.9698 9.9703	deviation from avg0.00056 -0.00016 0.00034 -0.00026 0.00024	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241%	Trial 1 2 3 4 5	Measurement 0.9841 0.9838 0.9833 0.984 0.9836	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036	% deviation 0.01423% -0.01626% -0.06708% 0.00407% -0.03659%
Trial  1 2 3 4 5	Measurement 9.9695 9.9699 9.9704 9.9698 9.9703 9.9701	deviation from avg0.00056 -0.00016 0.00034 -0.00026 0.00024 0.00004	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241% 0.00040%	Trial 1 2 3 4 5	Measurement	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036 0.00034	% deviation  0.01423% -0.01626% -0.06708%  0.00407% -0.03659%  0.03455%
Trial  1 2 3 4 5 6 7	Measurement 9.9695 9.9699 9.9704 9.9698 9.9703 9.9701 9.9704	deviation from avg0.00056 -0.00016 0.00034 -0.00026 0.00024 0.00004 0.00034	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241% 0.00040% 0.00341%	Trial 1 2 3 4 5 6 7	Measurement	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036 0.00034 0.00014	% deviation  0.01423% -0.01626% -0.06708% 0.00407% -0.03659% 0.03455% 0.01423%
Trial  1 2 3 4 5 6 7	Measurement 9.9695 9.9699 9.9704 9.9698 9.9703 9.9701 9.9704 9.9703	deviation from avg0.00056 -0.00016 0.00034 -0.00026 0.00024 0.00004 0.00034 0.00034	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241% 0.00040% 0.00341% 0.00241%	Trial 1 2 3 4 5 6 7	Measurement	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036 0.00034 0.00014 0.00014	% deviation  0.01423% -0.01626% -0.06708% 0.00407% -0.03659% 0.03455% 0.01423%
Trial  1 2 3 4 5 6 7 8	Measurement 9.9695 9.9699 9.9704 9.9698 9.9701 9.9704 9.9703 9.9703	deviation from avg.  -0.00056 -0.00016 0.00034 -0.00026 0.00024 0.00004 0.00034 -0.00024 -0.00026	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241% 0.00040% 0.00341% -0.00241% -0.00060%	Trial 1 2 3 4 5 6 7 8 9	Measurement	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036 0.00034 0.00014 0.00014 -0.00036	% deviation  0.01423% -0.01626% -0.06708% 0.00407% -0.03659% 0.03455% 0.01423% 0.01423% -0.03659%
Trial  1 2 3 4 5 6 7	Measurement 9.9695 9.9699 9.9704 9.9698 9.9703 9.9704 9.9703 9.9704 9.9703	deviation from avg0.00056 -0.00016 0.00034 -0.00024 0.00004 0.00034 0.00024 -0.0006 -0.00016	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241% 0.00040% 0.00341% 0.00241%	Trial 1 2 3 4 5 6 7	Measurement	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036 0.00034 0.00014 -0.00036 0.00036	% deviation  0.01423% -0.01626% -0.06708% 0.00407% -0.03659% 0.03455% 0.01423%
Trial  1 2 3 4 5 6 7 8	Measurement 9.9695 9.9699 9.9704 9.9698 9.9703 9.9704 9.9703 9.9704 9.9699 Mean =	deviation from avg0.00056 -0.00016 0.00034 -0.00024 0.00004 0.00034 -0.00024 -0.0006 -0.00016	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241% 0.00040% 0.00341% -0.00241% -0.00160%	Trial 1 2 3 4 5 6 7 8 9	Measurement	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036 0.00034 0.00014 -0.00036 0.00074 0.00074	% deviation  0.01423% -0.01626% -0.06708% 0.00407% -0.03659% 0.03455% 0.01423% -0.03659% 0.07521%
Trial  1 2 3 4 5 6 7 8	Measurement 9.9695 9.9699 9.9704 9.9698 9.9703 9.9704 9.9703 9.9704 9.9703	deviation from avg0.00056 -0.00016 0.00034 -0.00024 0.00004 0.00034 0.00024 -0.0006 -0.00016	% deviation -0.00562% -0.00160% 0.00341% -0.00261% 0.00241% 0.00040% 0.00341% -0.00241% -0.00060%	Trial 1 2 3 4 5 6 7 8 9	Measurement	deviation from avg.  0.00014 -0.00016 -0.00066 4E-05 -0.00036 0.00034 0.00014 -0.00036 0.00036	% deviation  0.01423% -0.01626% -0.06708% 0.00407% -0.03659% 0.03455% 0.01423% 0.01423% -0.03659%